

CERTIFICATE OF

**CALIBRATION REPORT FOR
COORDINATE MEASURING MACHINE**

(Template# HT-6700-1)

Certification Number 20180111PMMC1437

Client Information:

Name: Productivity Quality Inc.
Address: 15150 25th Ave
City: Plymouth
State/Prov Zip Code: MN, 55447
Country: U.S.A

Machine Information:

Machine Serial No: PMMC 143
Machine Size: 12 10 07
Probehead Type: LSP-S2
Probehead Serial No: 408
Probe Type: LEITZ
Probe Serial No: N/A
Quall Sphere Diameter: 29.9909
Temp Sensor Gage Cert: GC-14390

Work Instruction No: HWI-6700-001

Test Method: International Standard ISO 10360-2, Part 2
Units: Metric mm unless otherwise stated.

Certification Statement:

It is hereby certified that the above-described machine has been tested per the above stated test method per ISO 17025 and ANSI Z540 and conforms to the original manufacturer's specifications that are traceable to NIST. Records of this are on file and available for review.

Findings:

Contracted Service, No significant adjustments were performed

Environmental Conditions:

Max Standard Ambient Temperature (°C):	21	Meets Factory Spec
Min Standard Ambient Temperature (°C):	19	Meets Factory Spec
Spatial Thermal Gradient (°C/meter):		Meets Factory Spec
Thermal Gradient in Time (±°C/24h; minimum 4 cycles per hour):		Meets Factory Spec
Max Recorded Temperature (°C):	20.507	
Min Recorded Temperature (°C):	19.341	

Signed By: Bryan Coakley

DATE:01-11-2018



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Pages 1 of 83